

Date: Monday, 6/2/2008 10:25:52 AM  
 User: David Duval

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : AFT GUIDE
Job Number : 05021	
Estimate Number : 13354	
P.O. Number :	Part Number : D3589049
This Issue : 6/2/2008 S.O. No. :	Drawing Number : D3589 PROTO
Prsht Rev. : NC	Project Number : VR0004 08.06.04
First Issue : / / Type : R & D LG FAB	Drawing Revision : PROTO
Previous Run :	Material :
Written By : <u>08/06/02</u>	Due Date : 6/9/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-05-30 new issue DD verified by:ec	

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

2.0 D35895 LINK



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 LINK B05020

08/06/02 ①

3.0 D358919 Half Guide Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Half Guide Plate B05015

08/06/02 ②

4.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1  
 1- assemble and weld as per dwg D3589 QSI004  
 4130 Steel rod batch: M102226

Cp 08/06/04 ①

5.0 QC9 VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

08/06/04 ②

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Seq. #:

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Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING  
APPROVAL**



08.06.04

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



**FOR ENGINEERING USE ONLY**



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

N/A

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08.06.05 Rehydrate

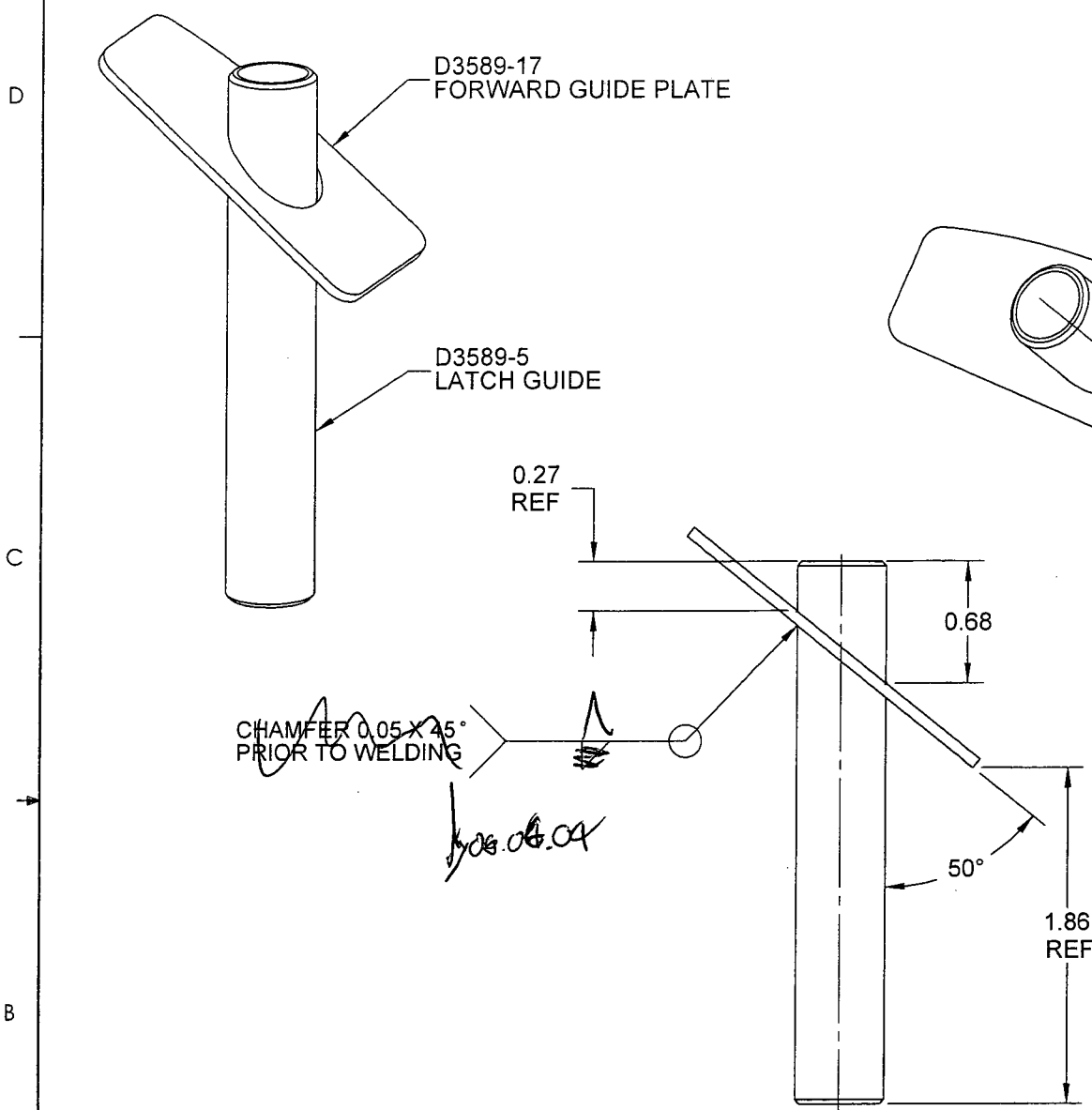
Job Completion



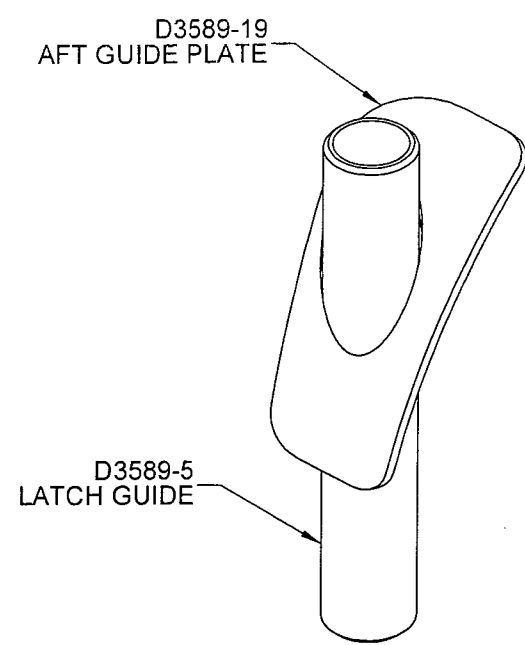
charge to W/O # 00224

MF 08-06-13

QTY -047	QTY -049	P/N	DESCRIPTION
X		D3589-047	FORWARD GUIDE
	X	D3589-049	AFT GUIDE
1	1	D3589-5	LATCH GUIDE
1		D3589-17	FORWARD GUIDE PLATE
	1	D3589-19	AFT GUIDE PLATE



**D3589-047 FORWARD GUIDE**



**D3589-049 AFT GUIDE**

D3589-047/-049 NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3589-0XX" USING FINE POINT PERMANENT INK MARKER  
7) WEIGHT: 0.08 lbs EACH  
8) WELDING: PER DART QSI 004

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
08.06.03

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. A
DRAWN			
CHECKED		DRAWING NO. D3589	SHEET 3 OF 7
MFG. APPR.		TITLE LATCH ASSEMBLY	SCALE NTS
APPROVED		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DE APPR.			
DATE	08.05.29		